



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

27 July
D4131-5

Job Sheet 180493



Part No: D4131-5

Job Qty: 6 ea

Part Name: Side Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 8 IPP Rev:A 10.10.06 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Waterjet		<i>SL 18/07/18</i>
100	Waterjet	6 pcs	7/20/18	7/20/18	0.02	0.19	Waterjet1		<i>SL 18/07/18</i>
120	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC8		<i>38</i>
130	Packaging	6 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3		<i>18/07/18</i>
140	QC21-SA	6 Ea	7/20/18	7/20/18	0.00	0.00	QC21		<i>21</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.3336 sf (.0556 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	147	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Side Plate	2.320Inches ± 0.010	2.330 2.310	<i>2,316</i>	
2	Side Plate	1.310Inches ± 0.010	1.320 1.300	<i>1,307</i>	
3	Side Plate	3.369Inches ± 0.010	3.379 3.359	<i>3,359</i>	
4	Side Plate	3.454Inches ± 0.010	3.464 3.444	<i>3,445</i>	
5	Side Plate	0.050Inches ± 0.010	0.060 0.040	<i>0,048</i>	

